

## TECHNICAL BULLETIN: 20-01

### Gloss Variations in IB PVC Roof Membranes

IB membranes are manufactured with an acrylic finish (gloss) that helps the roof remain cleaner for a longer period after installation. Recently, we have noticed slight variations in our acrylic finish which are related to acrylic component tolerances and or the amount of the acrylic finish itself. Although the acrylic finish is within our manufacturing specification tolerances, it is possible that the variation of the acrylic finish may result in a slight sheen appearance when membrane rolls of different lot numbers are installed side by side.

These variations do not affect membrane integrity or performance. This is strictly an aesthetic sheen variation from differences between manufactured dates and/or lots.

Normal exposure and weathering conditions will, over time, diminish the acrylic finish and sheen variations should either dissipate or stabilize to a negligible amount.

To avoid recurring variations in our acrylic finish, IB has taken steps to enforce a stricter manufacturing tolerance so that future sheen variations will be less noticeable. However, materials produced this year, prior to August 2020, may have sheen variations from lot to lot.

If you should have any questions, please do not hesitate to contact your local representative.