



### Product Description:

IB Drip Edge Profile Flashing is designed to terminate the IB single ply membrane at the perimeter of a low-slope roof, while allowing water to flow over the roof edge, while providing for an aesthetically pleasing transition from the roof to the face of the wall. The IB Drip Edge Profile Flashing incorporates a cleat and fascia cover in a two-piece low profile drip edge design. The cleat is formed from 22-gauge steel, and the fascia cover is formed from 0.040, 0.050, or 0.063 aluminum, and 24-ga, or 22-ga coated steel.

### Features:

- 12' lengths with pre-punched holes for quicker installation.
- Low profile roof flange allows for water drainage as needed for drip edge conditions.
- Ensures proper fit and eliminates field fabrication with prefabricated miters and accessories.
- Complements your design with standard and custom finishes and convenient sizes.
- A 30-year finish warranty is included on all 70% PVDF finishes.

### Sizes:

Cover Fascia	Cleat	Splice Plate
3-1/4" Drip Edge	2-1/2" + kick out	3-1/4" x 6-0"
4-3/4" Drip Edge	4-0" + kick out	4-3/4" x 6-0"
6-1/4" Drip Edge	5-1/2" + kick out	6-1/4" x 6-0"
7-3/4" Drip Edge	7-0" + kick out	7-3/4" x 6-0"
Mitered Corners		1'-0" x 1'-0"

### Packaging:

Nested in groups of cover fascia, cleat, split plates. 1-1/2" ring shank nails are included. Cover fascia and cleats are in 12' lengths.

### Available Materials:

Material	Thickness		
Pre-Finished Aluminum	0.040	0.050	0.063
Mill Finished Aluminum	0.040	0.050	0.063
Pre-Finished Steel	24-ga.	22-ga.	
Stainless Steel	24-ga.	22-ga.	

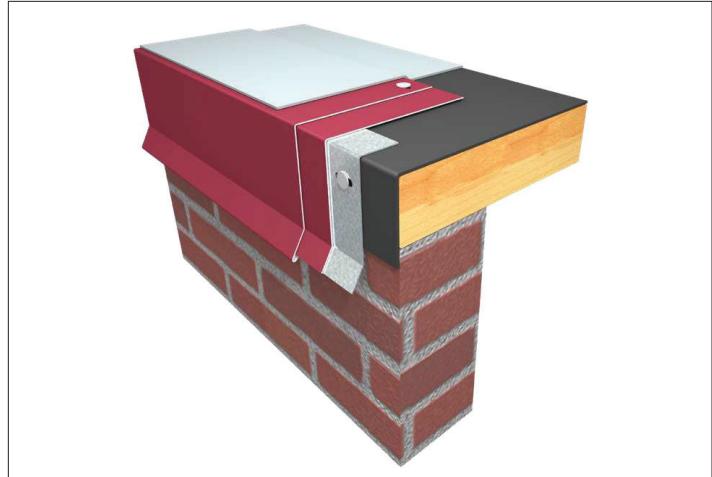
Offered in 70% PVDF finish, as well as Clear Satin or Dark Bronze anodized aluminum. See color chart on back page.

### Storage:

Store IB Drip Edge Profile Flashing indoors, out of direct sunlight, in temperatures between 40°F – 90°F (4°C – 32°C) in original unopened containers and away from objects that could cause physical damage.

### Safety Precautions:

Use proper equipment and assistance when moving, lifting, handling, or transporting membrane rolls to avoid personal injuries as well as damage to the membrane. Wear protective eye wear and gloves when handling and installing this product. Refer to the Product Safety Data Sheet for additional safety information.



Product details stated are nominal as manufactured, and the results of tests and/or calculations and therefore are non-binding and do not represent a guarantee or warranted characteristics. User and/or designer are responsible for confirming suitable performance for specific application and conforming with all applicable laws and regulations.

### Testing:

Wind Resistance Testing per ANSI/SPRI ES-1, ANSI/SPRI/FM 4435/ES-1 and TAS 111(B) to a design pressure of 230 lbs./ft<sup>2</sup> to comply with the International Building Code.

### Warranty:

90-mph wind rider is available on IB Drip Edge Profile Flashing. Approved for use in any IB Total System Warranty for up to 30 years. Products coated with a fluoropolymer, 70% PVDF finish carries a 30-year limited warranty against chalking and fading.

### Application:

Install the IB Drip Edge Profile Flashing in accordance with IB Specifications and Construction Details. Refer to IB Specifications and Construction Details for installation requirements and additional information for specific uses. Wood blocking must be flush with the face of the wall below. Roof membrane must cover the wood extending 1" below the bottom of the blocking. Locate cleat on top of the membrane with top flange tight on blocking, then secure through the face with provided 1-1/2" ring shank nails. Install one nail through each slotted hole at 12" o.c. Leave 1/8" gap between each cleat section for expansion. Position splices in cover before installing on cleat. Apply sealant to one side of a splice, and position one splice in each end of miters, and in one end of straight sections, sandwiching the sealant. Install drip edge miters first. Allow for a 1/4" gap between profile cover fascia pieces over the splice plate. Hook the hem of the drip edge over the cleat and rotate it back onto the roof, taking care to engage both miter legs on the cleat. Secure miter through the roof flange with provided 1-1/2" ring shank nails. Install one nail through each slotted hole. Strip-in IB Drip Edge Profile Flashing roof flange per IB membrane type and warranty requirements.

# IB® DRIP EDGE PROFILE FLASHING



## Available Stock Colors:

Black (02)	Classic Bronze (01)	Medium Bronze (03)	Hartford Green (27)	Forest Green (11)	Teal (19)

Hemlock Green (30)	Patina Green (12)	Chocolate Brown (04)	Boysenberry (25)	Redwood (07)	Mission Red (08)

Sierra Tan (09)	Rawhide (15)	Concord Cream (05)	Sandstone (06)	Regal Blue (18)	Slate Blue (21)

Siam Blue (14)	Rocky Grey (16)	Charcoal Grey (62)	Slate Grey (20)	Dove Grey (13)	Ascot White (10)

Bone White (26)

## Special Order Colors:

### Matte Finish

Almond (36)	Anchor Grey (37)	Ash Grey (33)	Char Brown (29)	Thunder Grey (34)	Matte Black (32)

### Premium Finish

Antique Patina (24)	Brite Red (17)	Champagne (31)	Coppertone (23)	Silversmith (28)	Titanium (35)

### Natural Metals

Dark Zinc (51)*	Grey Zinc (50)*	BlackMatt Anodized (67)*	Clear Satin Anodized (70)	Dark Bronze Anodized (71)	LA Extra Dark Bronze Anodized (66)*

Note: All stock colors are available in 24-ga. steel, 0.040, and 0.050 aluminum with limited availability in 22-ga. steel, and 0.063 aluminum. All matte and premium colors are available in 24-ga. steel, and 0.040 aluminum with limited availability in 22-ga. steel, 0.050, and 0.063 aluminum. Product details stated are nominal as manufactured, and the results of tests and/or calculations and therefore are non-binding and do not represent a guarantee or warranted characteristics. User and/or designer are responsible for confirming suitable performance for specific application and conforming with all applicable laws and regulations. Care has been taken to ensure that the contents of this publication are accurate, but IB Roof Systems, LLC, does not accept responsibility for errors or for information that is found to be misleading. Suggestions for, or description of, the end use or application of products or methods of working are for informational purposes only and IB Roof Systems, LLC, accepts no liability in respect thereof.

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