



## Product Description:

**IB TPO Clad Metal Scupper** is custom fabricated from IB TPO Clad Metal constructed of a 24-gauge, ASTM A653-09, CS Type B, G90 coated galvanized sheet metal with a durable 30-mil non-reinforced IB TPO film, laminated to the top surface.

**IB TPO Clad Stainless Steel Metal Scupper** is custom fabricated from IB TPO Clad Stainless Steel Metal constructed with a 24-gauge, SAE 304 stainless steel sheet metal with a durable 30-mil non-reinforced IB TPO film, laminated to the top surface.

Each scupper is made to your exact specification and is finished with a factory welded, non-reinforced 60-mil IB TPO Single Ply target flashing that allows for easy application over the newly installed IB roof system. The scuppers incorporate large metal flanges for securement to suitable substrates using approved fasteners.

## Features:

- Custom factory fabricated flashing eliminates the errors of a field fabricated drain
- Easily attachable to the substrate
- Simple and easy to install from rooftop

## Available Clad Colors:



*\*Gray and tan are special order only*

## Available Membrane Colors:



*\*Gray and tan are special order only*

Also available in 24-gauge Clad SAE 304 stainless steel (White only)

## Sizes:

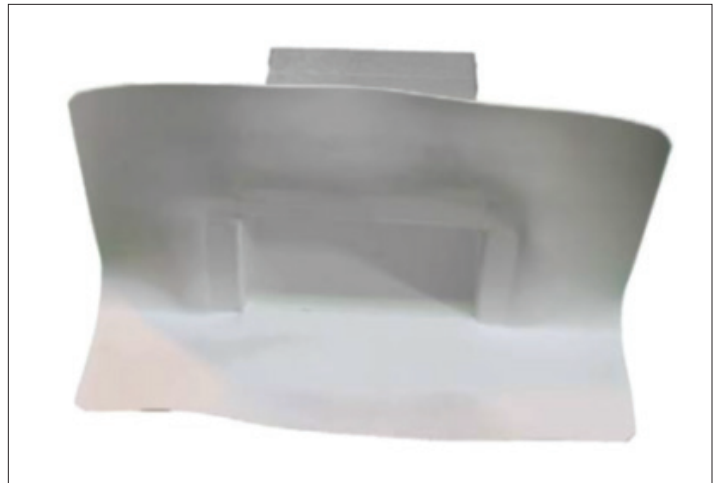
All scuppers are custom made to order.

## Packaging:

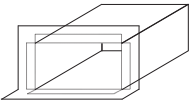
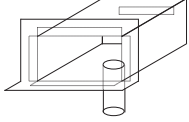
Sold in individual units

## Storage:

Store IB TPO Clad Metal Scuppers indoors, out of direct sunlight, in original unopened containers and away from objects that could cause physical damage or create punctures as well as ignition sources. The membrane is flammable and will catch fire when exposed to open flame.



## Required Information for Ordering Custom Scupper Fabrication

Standard Through Wall Scupper		Through Wall Box Scupper with Drop Drain & Overflow Cut-Out	
			
1 Sided or 2 Sided Clad		1 Sided or 2 Sided Clad	
Metal Color		Metal Color	
Membrane Skirt Color		Membrane Skirt Color	
Height		Height	
Width		Width	
Length		Length	
		Overflow Height Opening	
		Overflow Width Opening	
		Drain Length	
		Drain Diameter	
		Center of Drain to Front Scupper Opening	

Product details stated are nominal as manufactured, and the results of tests and/or calculations and therefore are non-binding and do not represent a guarantee or warranted characteristics. User and/or designer are responsible for confirming suitable performance for specific application and conforming with all applicable laws and regulations.

## Safety Precautions:

Use proper equipment and assistance when moving, lifting, handling, or transporting membrane rolls to avoid personal injuries as well as damage to the membrane. Refer to the Product Safety Data Sheet for additional safety information.



## Application:

Install scupper in accordance with IB TPO Specifications and Construction Details. Position scupper to ensure positive drainage through the prepared opening and install a minimum of two approved fasteners per flange (8 fasteners per scupper) to the substrate. Clean off any residue, dirt or other contamination from the bottom of the scupper and the roof surfaces and hot air weld the perimeter target. Extend scupper body beyond outer wall line (minimum of 1") and provide a water-tight seal. Install galvanized metal face plate or conductor head with downspout.

Refer to [www.ibroof.com](http://www.ibroof.com) for additional installation instructions. Membranes must not be applied during adverse weather or without precautionary measures in temperatures below 40°F (4°C). All surfaces should be clean, dry, free of dirt, dust, debris, oils, soaps, coatings, and other contaminants that may inhibit bonding.

Go to <https://ibroof.com/tds> for the most up-to-date version of this document.

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