



Product Description:

IB TPO Drop Drain Outlets are factory fabricated with a round straight tube leader and a reinforced IB TPO SM membrane target flashing that allows for easy application through external metal drop drains over installed IB TPO membranes.

Features:

- Factory fabricated flashing eliminates the errors of a field fabricated drain
- Easily attachable to the substrate
- Simple and easy to install from rooftop

WARNING

Drop Drain Outlets are designed and intended for external roof drainage systems only. DO NOT use with internal plumbing systems.

Available Colors:



Size & Packaging:

Diameter	Qty	Wt/Box
2"	6	9 lbs.
3"	6	10 lbs.
4"	6	12 lbs.

Storage:

Store IB TPO Clad Stainless Steel Metal indoors, flat, and out of direct sunlight, and away from objects that could cause physical damage or create punctures as well as ignition sources. The membrane is flammable and will catch fire when exposed to open flame.

Safety Precautions:

Use proper equipment and assistance when moving, lifting, handling, or transporting membrane rolls to avoid personal injuries as well as damage to the membrane. Refer to the Product Safety Data Sheet for additional safety information.

Disclaimer:

IB TPO Drop Drain Outlets are excluded from coverage and are not eligible for warranty coverage in any IB Total System NDL Warranty.



Product details stated are nominal as manufactured, and the results of tests and/or calculations and therefore are non-binding and do not represent a guarantee or warranted characteristics. User and/or designer are responsible for confirming suitable performance for specific application and conforming with all applicable laws and regulations.

Application:

Refer to IB TPO Specifications and Construction Details for installation requirements and additional information for specific uses. Install the new IB TPO roof system field membrane and secure around drain opening in accordance with IB Specifications and Construction Details. Prior to application, use the IB Membrane Cleaner to ensure no oil, dirt, moisture, or other foreign materials are present on either the receiving substrate or that could damage the drain flashing. Set the drop drain through opening and secure flange with a minimum of 4 fasteners. Secure and seal outer drain body to the structure or exterior wall and install conductor head and downspout (connection provided by others). Set the drain liner in place. Clean and prepare field membrane and drain liner target flashing seam areas.

Heat-weld the flange of the drain flashing to the TPO membrane to fuse them together with a minimum 1-1/2" weld to provide a watertight seal. Use a roller to ensure a proper weld and probe for any locations that has not been fully welded in the seam area. Install IB TPO Cut Edge Sealant to the edge of the flashing.

Refer to www.ibroof.com for additional installation instructions. Membranes must not be applied during adverse weather or without precautionary measures in temperatures below 40°F (4°C). All surfaces should be clean, dry, free of dirt, dust, debris, oils, soaps, coatings, and other contaminants that may inhibit bonding.

Go to <https://ibroof.com/tds> for the most up-to-date version of this document.

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