Technical Data Sheet

IB® Clad Stainless Steel Gravel Stop

IB Roof Systems®

Product Description:

IB® Clad Stainless Steel Gravel Stop made from 24-gauge, SAE 304 stainless steel sheet metal with a durable 45-mil non-reinforced IB PVC film with acrylic finish, laminated to the top surface. It is formed into a gravel stop edge profile with a ¾" rise and with an open-hem kick-out at the bottom to provide a corrosion resistant, heat weld-able perimeter roof edge termination for IB roof membrane.

Sizes

Standard sizes available in 2.5" and 4" drip edge. Custom sizes are available as a special order.

Packaging:

Sold per 10' section Available in 100-piece cardboard box

Features:

- · Factory fabricated edge metal ready to install onsite
- Durable 45-mil IB PVC non-reinforced film laminated to corrosion resistant 24-gauge, SAE 304 stainless steel metal
- · Acrylic finish top surface
- · Open hem kick-out
- Additional sizes and profiles available through custom order to your specifications

Available Colors:

Standard Clad Finish for SAE 304 stainless steel in White.



Special Order in Bronze, Tan, & Gray



Accessory Metal Cleat:

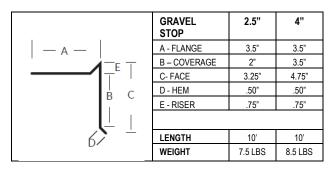
Factory fabricated 22-gauge ASAE 304 stainless steel cleats are sold separately and are custom manufactured for use with IB® Clad Stainless Steel Gravel Stop produced for installations requiring a continuous cleat. They are formed to profile with a 1/2" deck flange.

Packaging:

Shipped in cardboard boxes.



*Cleat Available Separately



Product ID	Attachment	Max. Load / Max. Design Pressure*
2.5" Clad Gravel Stop Stainless Steel Metal with 22 ga. stainless steel cleat	Min. 1-1/2" smooth shank roofing nail 6" o.c.; or IB HD #14 Fastener 12" o.c. Min. penetration 1-1/2" into nailer/substrate	550 lbs / 225 MDP
4" Clad Gravel Stop Stainless Steel Metal with 22 ga. stainless steel cleat	Min. 1-1/2" smooth shank roofing nail 6" o.c.; or IB HD #14 Fastener 12" o.c. Min. penetration 1-1/2" into nailer/substrate	550 lbs / 225 MDP

contractor is responsible to determine appropriate safety factor for project design conditions.

Product details stated are nominal as manufactured, and the results of tests and/or

calculations and therefore are non-binding and do not represent a guarantee or warranted characteristics. User and/or designer are responsible for confirming suitable performance for specific application and conforming with all applicable laws and regulations.