Technical Data Sheet

IB® Clad Stainless Steel Drip Edge

IB Roof Systems®

Product Description:

IB® Clad Stainless Steel Drip Edge is made from 24-gauge, SAE 304 stainless steel sheet metal with a durable 45-mil non-reinforced IB PVC film with acrylic finish, laminated to the top surface. It is formed into a standard metal drip edge profile with an open-hem kick-out at the bottom to provide a corrosion resistant, heat weld-able perimeter roof edge termination for the roof membrane.

Sizes:

Standard sizes available in 2.5" and 4" drip edge. Custom sizes available as a special order.

Packaging:

Sold per 10' section Available in 100-piece cardboard box

Features:

- · Factory fabricated edge metal ready to install onsite
- Durable 45-mil IB PVC non-reinforced film laminated to corrosion resistant 24-gauge, SAE 304 stainless steel metal
- · Acrylic finish top surface
- · Open hem kick-out
- Additional sizes and profiles available through custom order to your specifications

Available Colors:

Standard Clad Finish for SAE 304 stainless steel in White.



Special Order in Bronze, Tan, & Gray



Accessory Metal Cleat:

Factory fabricated 22-gauge ASAE 304 stainless steel cleats are sold separately and are custom manufactured for use with IB® Clad Stainless Steel Drip Edge produced for installations requiring a continuous cleat. They are formed to profile with a 1/2" deck flange.

Packaging:

Shipped in cardboard boxes.



*Cleat Available Separately

	DRIP EDGE	2.5"	4"
	A - FLANGE	3"	3"
	B – COVERAGE	2"	3.5"
' ' '	C- FACE	2.5"	4"
	D - HEM	.50"	.50"
B C			
<u> </u>	LENGTH	10'	10'
D/ —	WEIGHT	5.5 LBS	7.5 LBS

ANSI/SPRI ES-1 Tested Metals (Report #103942901MID-001R0)			
Product ID	Attachment	Max. Load / Max. Design Pressure*	
2.5" Clad Drip Edge Stainless Steel Metal with 22 ga. stainless steel cleat	Min. 1-1/2" smooth shank roofing nail 6" o.c.; or IB HD #14 Fastener 12" o.c. Min. penetration 1-1/2" into nailer/substrate	550 lbs / 225 MDP	
4" Clad Drip Edge Stainless Steel Metal with 22 ga. stainless steel cleat	Min. 1-1/2" smooth shank roofing nail 6" o.c.; or IB HD #14 Fastener 12" o.c. Min. penetration 1-1/2" into nailer/substrate	550 lbs / 225 MDP	

*Reflects safety factor of 2 applied. Building owner, project designer, engineer, or contractor is responsible to determine appropriate safety factor for project design conditions.

Product details stated are nominal as manufactured, and the results of tests and/or calculations and therefore are non-binding and do not represent a guarantee or warranted characteristics. User and/or designer are responsible for confirming suitable performance for specific application and conforming with all applicable laws and regulations.