Technical Data Sheet

IB® Clad Metal Overflow Scupper

IB Roof Systems®

Product Description:

IB® Clad Metal Overflow Scupper are custom fabricated from IB® Clad Metal constructed of a 24-gauge, ASTM A653-09, CS Type B, G90 coated galvanized sheet metal with a with a durable 45-mil non-reinforced IB PVC film with acrylic finish, laminated to the top surface.

IB® Clad Stainless Steel Metal Overflow Scupper are custom fabricated from IB® PVC Clad Stainless Steel Metal constructed with a 24-gauge, SAE 304 stainless steel sheet metal with a durable 45-mil non-reinforced IB PVC film with acrylic finish, laminated to the top surface.

Each overflow scupper is made to your exact specification and is finished with a factory welded, non-reinforced 60-mil IB® PVC Single Ply target flashing that allows for easy application over the newly installed IB roof system. The scuppers incorporate large metal flanges for securement to suitable substrates using approved fasteners.

Sizes:

All scuppers are custom made to order.

Packaging:

Sold in individual units

Features:

- Custom factory fabricated flashing eliminates the errors of a field fabricated drain
- Easily attachable to the substrate
- Simple and easy to install from rooftop

Available Clad Metal Colors:

Standard Clad Finish in White, Bronze, Tan, and Gray

White | Bronze | Tan | Gray

Also available in 24-gauge Clad SAE 304 stainless steel (White only)

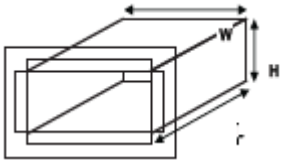
White

Available Membrane Colors:

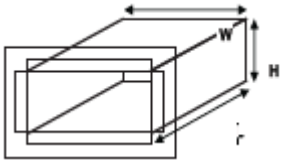
White	Cool Sand	Cool Stone	ChemGuard
Bronze	Gray	Tan	Terra Cotta

Attachment:

Position scupper to ensure positive drainage through the prepared opening and install a minimum of two approved fasteners per flange (8 fasteners per scupper) to the substrate. Clean off any residue, dirt or other contamination from the bottom of the scupper and the roof surfaces and hot air weld the perimeter target. Extend scupper body beyond outer wall line (minimum of 1") and provide a watertight seal. Install galvanized metal face plate or conductor head with downspout.



Required Information for Ordering Custom Scupper Fabrication



Standard Through Wall Overflow Scupper

Metal Type	
1 Sided or 2 Sided Clad	
Metal Color	
Membrane Skirt Color	
Height	
Width	
Length	
Overflow Height Opening	
Overflow Width Opening	
Special Instructions:	