Technical Data Sheet

IB Rapid Set Insulation Adhesive



Product Description:

IB Rapid Set Insulation Adhesive is a one-step, allpurpose, elastomeric foam adhesive designed to bond approved roof insulations and cover boards to a variety of substrates. A one-step application process eliminates error due to poor mixing. It is dispensed using a hand applicator and is quick and easy, resulting is significant labor savings.

Packaging:

4-1.5L Cartridges per case

Features:

- Easy to apply, no mixing
- · Non-penetrating attachment system
- Rapid Application
- Saves Labor



Refer to IB Specifications and Construction Details for additional installation instructions. Rapid Set Insulation Adhesive can be used to install IB roof insulation and cover boards over approved dry, clean substrates. Installation over existing smooth or gravel surfaced asphalt roofs (gravel removed) requires priming with Millennium Universal Primer. Installation over fresh or glazed (non-weathered) asphalt, or over smooth APP membranes may require use of Millennium Surface Treatment Primer.

Coverage:

Approximately 400-600 sq. ft. per case

Storage & Handling:

Store between 45°F and 95°F. Protect from freezing

Approvals:

Underwriters Laboratories, FM Approvals, ICC/ES, Miami-Dade County and Florida Building Code Product Approvals

Substrates¹:

- Structural concrete
- Gypsum
- Lightweight Insulating Concrete
- · Cementitious wood fiber
- Plywood
- Smooth surfaced BUR (weathered)
- Smooth and Granular surface SBS Modified Bitumen
- Granular APP Modified Bitumen

¹Substrates must be clean, dry and free of dirt, dust, debris, oils, loose and/or embedded gravel. IB Roof Systems recommends insulation adhesion pull tests in accordance with ANSI/SPRI– IA-1 prior to beginning work to confirm acceptable uplift resistance.



Limitations:

- Do not apply over wet or frozen surfaces
- Not recommended for use with insulation boards larger than 4'x4'
- Do not use warped or curled insulation boards. All insulation boards must lay flat upon the roof surface
- Not recommended for use over Coal Tar roofs